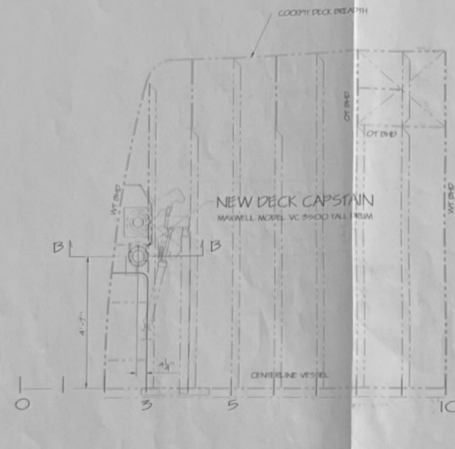


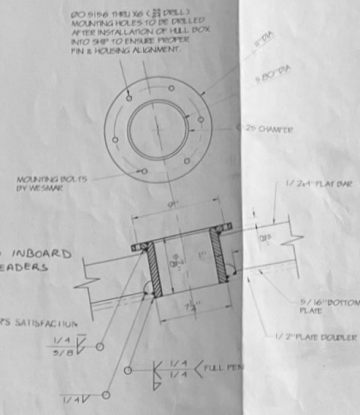
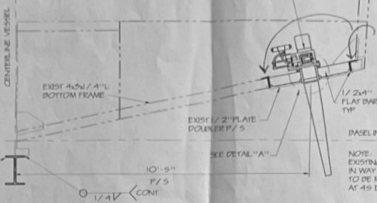


PLAN: COCKPIT DECK
SCALE: 1/2"=1'-0"

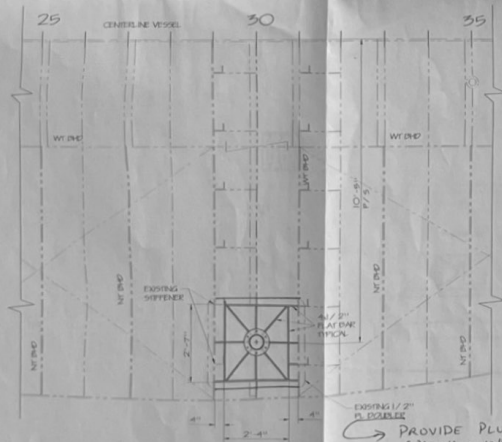
NEW 12"x10" WIDE PLATE BEAM 2'-0" LONG CENTERED AT FIRM 50

SECTION: FRAME 30
SCALE: 1/2"=1'-0"

SEE LETTER
NEW FIN STABILIZER P/S
WEISSMAN MODEL 15 M-100

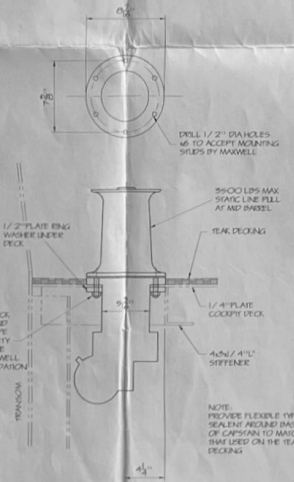


DETAIL 'A' - FIN MTG FLANGE AND SUPPORT TUBE
SCALE: 2"=1'-0"



PLAN: PARTIAL BOTTOM SHELL
SCALE: 1/2"=1'-0"

PROVIDE PLUG WELDS @ MAXIMUM SPACING = 12" IN BOTH DIRECTIONS
NOTE: ALL WELDING OF 1/2" PLAT BARS TO BE DOUBLE CONTINUOUS WITH FILLETS 1/16" SMALLER THAN FINNER HEADERS JOINED



SECTION: B-B CAPSTAIN MOUNTING
SCALE: 2"=1'-0"

REVISIONS			
ZONE	REV	DESCRIPTION	DATE
ALL	1	REMOVED CAPSTAIN AND ADDED WIRE FLANGE UNDER KEEL AS PER OWNER REQUEST	9/28/01

Typ:

- MATERIAL TO SURVEYOR'S SATISFACTION
- FIT-UP & WELDING TO SATISFACTION OF ATTENDING SURVEYOR.
- STABILIZER & CAPSTAIN NOT PART OF ABS REVIEW
- HULL STRUCTURE FWD OF CAPSTAIN & STABILIZER - NOT REVIEWED FOR ANY ASSOCIATED LOADS



Schuller & Allen, Inc. NAVAL ARCHITECTS ENGINEERS CONSULTANTS FEDERAL HEIGHTS, ILLINOIS			
90'x26'x12' CRUISER "ISLE OF JUNE"			
STRUCTURAL MODIFICATIONS			
DESIGNED BY: [Signature]	DATE: 10/10/01	CHECKED BY: [Signature]	DATE: 10/10/01
DRAWN BY: [Signature]	DATE: 10/10/01	SCALE: 1/2"=1'-0"	NO. 5M-1